What is claimed is:

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a particle layer 0.01 to 3 µm thick which is formed at least on a surface thereof which the laser beam enters by plating said surface with at least one or more kinds of metals comprising copper.

2. The copper foil for use in laser beam drilling according to claim1, further comprising an over-plated coating which is formed on the surface of said particle layer formed by said metal plating without changing the surface configuration.